

Safety Data Sheet
according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Pharmakas® AKS Paste

1.2 Relevant identified uses of the substance or mixture and uses advised against
Relevant identified uses

Plating agent

1.3 Details of the supplier of the safety data sheet

Supplier

Pharmaka GmbH

Street : Westring 24

Postal code/City : 48356 Nordwalde

Country : Deutschland

Telephone : +49 2573 920900

Telefax : +49 2573 9209050

Information contact : info@pharmakas.de
www.pharmakas.de

1.4 Emergency telephone number

Germany: Poisons Information Centre Berlin
Charité – Universitätsmedizin Berlin
Campus Benjamin Franklin
Haus VIII, UG
Hindenburgdamm 30
D-12203 Berlin
+49(0)30/30686 700, Internat. INFOTRAC +1 3523233500

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

None

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Precautionary statements

P102	Keep out of the reach of children.
P280	Wear protective gloves and eye protection.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water/soap.

2.3 Other hazards

None

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous ingredients

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

None

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice.

Following inhalation

Remove casualty to fresh air and keep warm and at rest. In case of respiratory tract irritation, consult a physician.

In case of skin contact

In case of skin reactions, consult a physician. Wash immediately with: Water and soap

After eye contact

In case of contact with eyes flush immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart and consult an ophthalmologist.

Following ingestion

Rinse mouth immediately and drink plenty of water. Do NOT induce vomiting. Seek medical advice immediately (poison centre).

4.2 Most important symptoms and effects, both acute and delayed

Symptoms

Important or further important known symptoms and effects are described in the GHS labelling of the product (see section 2) and in section 11 (Toxicological information). (Further) symptoms and/or effects are not yet known. In our experience, no special hazards are to be expected if the product is handled properly and is used as intended.

4.3 Indication of any immediate medical attention and special treatment needed

treatment: Symptoms (decontamination, vital functions), no known specific antidote.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Foam , Carbon dioxide (CO₂) , Dry extinguishing powder , Sand
Co-ordinate fire-fighting measures to the fire surroundings.

5.2 Special hazards arising from the substance or mixture

Thermal decomposition can lead to the escape of irritating gases and vapours.

5.3 Advice for firefighters

Special protective equipment for firefighters

Full protection suit , Use suitable breathing apparatus.

5.4 Additional information

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Provide adequate ventilation. See protective measures under point 7 and 8. Special danger of slipping by leaking/spilling product.

6.2 Environmental precautions

Do not allow to enter into surface water or drains.

6.3 Methods and material for containment and cleaning up

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Clear contaminated areas thoroughly. Treat the recovered material as prescribed in the section on waste disposal.

6.4 Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

It is recommended to design all work processes always so that the following is excluded: Inhalation of vapours or spray/mists
Use only in well-ventilated areas.

Protective measures

Measures to prevent fire

Usual measures for fire prevention.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed.
Protect against UV-radiation/sunlight, Heat.

Requirements for storage rooms and vessels

Floors should be impervious, resistant to liquids and easy to clean. Keep/Store only in original container. Keep container tightly closed.

Hints on joint storage

Storage class (TRGS 510) : 12

7.3 Specific end use(s)

Observe instructions for use. see section 1.2

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

None

8.2 Exposure controls

Personal protection equipment

Use personal protection equipment.

Eye/face protection



Eye glasses with side protection EN 166

Skin protection

Hand protection



By short-term hand contact : Suitable gloves type Disposable gloves. NBR (Nitrile rubber)

By long-term hand contact : Check leak tightness/impermeability prior to use.

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

Suitable material Butyl caoutchouc (butyl rubber) , NBR (Nitrile rubber)
Breakthrough time 480 min
Thickness of the glove material 5 mm

Remark : When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. EN ISO 374

Body protection

Wear anti-static footwear and clothing
Protective clothing. EN 13034 Natural fibres (e.g. cotton) , heat-resistant synthetic fibres
Chemical resistant safety shoes DIN EN 13832-2

Respiratory protection

Usually no personal respirative protection necessary.

General information

When using do not eat, drink, smoke, sniff. Wash hands before breaks and after work.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : Paste

Colour : dark orange

Odour : characteristic

Safety characteristics

Physical state :		Liquid	
Melting point/freezing point :		42 - 60	°C
Initial boiling point and boiling range :	(1013 hPa)	not determined	
Decomposition temperature :		not determined	
Flash point :		not applicable	
Auto-ignition temperature :		not applicable	
Lower explosion limit :		not applicable	
Upper explosion limit :		not applicable	
Vapour pressure :	(50 °C)	not applicable	
Density :	(20 °C)	approx. 0,92	g/cm ³
Solvent separation test :	(20 °C)	not applicable	
Water solubility :	(20 °C)	not determined	
Fat solubility :	(20 °C)	Not determined.	
pH :		not applicable	
log P O/W :		not determined	
Flow time :	(20 °C)	not applicable	DIN-cup 4 mm
Viscosity :	(20 °C)	not determined	
Cinematic viscosity :	(40 °C)	not relevant	
Odour threshold :		not determined	
Relative vapour density :	(20 °C)	not determined	
Vapourisation rate :		not determined	
Maximum VOC content (EC) :		0	Weight-%
Flammable solids :		Not applicable.	
Flammable gases :		Not applicable.	
Oxidising liquids :		Not relevant.	
Explosive properties :		Not applicable.	
Corrosive to metals :		Not relevant.	

9.2 Other information

None

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

SECTION 10: Stability and reactivity

10.1 Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2 Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

See section 7 of the safety data sheet.

10.5 Incompatible materials

None known.

10.6 Hazardous decomposition products

Does not decompose when used for intended uses.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Corrosion

Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation

Based on available data, the classification criteria are not met.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Carcinogenicity

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2 Information on other hazards

Endocrine disrupting potential:

The product does not contain any substance above the legal limits that is included in the list established under Article 59(1) of Regulation (EC) No 1907/2006 on the basis of endocrine disrupting properties or that has endocrine disrupting or endocrine damaging properties according to Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

Other indications of toxicity

The product has not been tested. The statements on toxicology were derived from the properties of the individual

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

components.

SECTION 12: Ecological information

12.1 Toxicity

The product has not been tested. The statement is derived from the properties of the single components.

Aquatic toxicity

Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Technically correct releases of minimal concentrations to adapted biological sewage plants, will not disturb the biodegradability of activated sludge.

12.3 Bioaccumulative potential

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

This product does not contain components in concentrations of 0.1% or higher which are classified as either persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB).

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Endocrine disrupting properties

The product does not contain any substance above the legal limits that is included in the list established under Article 59(1) of Regulation (EC) No 1907/2006 on the basis of endocrine disrupting properties or that has endocrine disrupting or endocrine damaging properties according to Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

12.7 Other adverse effects

The product does not contain any substances listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

12.8 Additional ecotoxicological information

Additional information

Do not allow uncontrolled discharge of product into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose according to legislation.

13.2 Additional information

Non-contaminated packages may be recycled.

SECTION 14: Transport information

14.1 UN number or ID number

No dangerous good in sense of these transport regulations.

14.2 UN proper shipping name

No dangerous good in sense of these transport regulations.

14.3 Transport hazard class(es)

No dangerous good in sense of these transport regulations.

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

14.4 Packing group

No dangerous good in sense of these transport regulations.

14.5 Environmental hazards

No dangerous good in sense of these transport regulations.

14.6 Special precautions for user

None

14.7 Maritime transport in bulk according to IMO instruments

No transport as bulk according to IBC Code.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Water hazard class

Classification according to AwSV - Class : nwg (Non-hazardous to water)

15.2 Chemical Safety Assessment

A chemical safety assessment has not been carried out for this preparation. For the following substances of this mixture a chemical safety assessment has been carried out :

None

SECTION 16: Other information

16.1 Indication of changes

02. Label elements · 11. Acute toxicity · 11. Corrosion · 11. Respiratory or skin sensitisation · 11. Carcinogenicity · 11. Germ cell mutagenicity · 11. Reproductive toxicity · 11. STOT-single exposure · 11. STOT-repeated exposure · 11. Aspiration hazard · 12. Aquatic toxicity

16.2 Abbreviations and acronyms

ADR = European Agreement concerning the carriage of Dangerous goods by Road
ADN = European Agreement concerning the Carriage of Dangerous Goods by Inland Waterways
ATE = Estimated values for acute toxicity
AwSV = Ordinance on Installations for Handling Substances Hazardous to Water
CAS = Chemical Abstract Service Number
CE = European Community
CLP = EC Regulation 1272/2008
CMR = cancerogen mutagen reprotoxic
DIN = German Institute for Standardisation
DNEL = Derived No Effect Level
DMEL = Derived Minimum Effect Level
EC50 = Mean effective concentration that induces a defined effect other than death in a test population
EG = European Community
EN = European standards
IATA = International Air Transport Association Dangerous Goods Regulation
IBC-Code = International Code for the construction and equipment of ships carrying dangerous chemicals in large quantities
IMDG = International Maritime Code for dangerous goods
ISO = International Organization for Standardization
LC50 = Lethal Concentration 50%
LD50 = Lethal dose 50%
MAK = Maximum workplace concentration
MARPOL = International Convention for the Protection of the Marine Environment from Ship-generated Litter

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Pharmakas® AKS Paste
Revision date : 25.01.2023
Print date : 30.01.2024

Version (Revision) : 2.1.0 (2.0.1)

NOEC = No Observed Effect Concentration
OECD = Organisation for Economic Cooperation and Development
PBT = Persistent, bioaccumulative and toxic
pH = potential of hydrogen
PNEC = Predicted no effect concentration
PPM = parts per million
REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals (EC Regulation 1907/2006)
RID = Regulation concerning the international transport of dangerous goods by train
TRGS = Technical rules for hazardous substances (german rules)
TWA = Time-weighted average exposure limit
UN-Number = UN number for the transport of dangerous goods
vPvB = Very Persistent and very Bioaccumulative as for REACH Regulation
VOC = Volatile organic Compounds

16.3 Key literature references and sources for data

None

16.4 Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

16.5 Relevant H- and EUH-phrases (Number and full text)

None

16.6 Training advice

None

16.7 Additional information

None

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.